

# ALCOCK ASHDOWN (GUJARAT) LTD.

(A Gujarat Govt. Undertaking)

**(SHIP BUILDERS, SHIP REPAIRERS, ENGINEERS)**

Old Port, Ramsar Works, Bhavnagar 364 001

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Tender closes on: August 20, 2007

Tender No. ALK/PP&C/SV/1171

Date: July 25, 2007

M/s. ....  
.....  
.....  
.....

**Subject: Tender for construction of Aluminium Superstructure on 6 Nos. Survey Vessels, at our Chanch Shipyard.**

Dear Sir,

Please submit your lowest tender for the hull fabrication, Erection & Welding of Aluminium/Superstructure for 6 Nos. of Survey vessels being built at our Chanch ship yard.

Name of Work	Probable Estimated Value of Tender per vessel	E.M.D.	Completion period	Last date of issue of tender	Last date of submission of tender and date of opening of Technical Bids	Cost of Tender (Rs.)
Construction of 6 Nos. Super-structures for Survey Vessels	Rs. 50 Lac each vessel.	Rs. 75,000/- Per Job	4 months for 1 <sup>st</sup> Job & subsequent jobs at an interval of 2 months each		20/8/2007	Rs.5,000/-

1) **Minimum Eligibility Criteria for Tenderers**

Only those tenderers satisfying following criteria shall be eligible to participate in the tender for the above mentioned works.

- i. Income Tax Clearance or Copy of Income Tax Returns of last 3 years along with Audited Statement of Accounts by a Chartered Accountant.
- ii. Financial & Technical Criteria
  - (a) Having bank solvency certificate of 50% of the estimated tender value.
- iii. Bidder must possess experience of similar type of Aluminium construction works.

2) **Sale and submission of tender forms**

- a) Eligible contractors may peruse the tender document and obtain the same from the office of AAGL on all working days OR website [www.alcockshipyard.com](http://www.alcockshipyard.com) on payment of non refundable tender fees as mentioned by Demand Draft in favour of Alcock Ashdown (Gujarat) Limited, payable at Bhavnagar, in person or through authorized representative only.

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- b) Eligible contractors may bid for the work either for one or two yards maximum. All work is related to one another and is part of one project. All work will commence in co ordination of each other.
- c) The duly filled Tender Document along with Earnest Money Deposit is to be sent to:  
The Managing Director  
Alcock Ashdown (Guj) Ltd.  
Ramsar Works, Old Port  
Bhavnagar 364 001  
Gujarat (India)
- d) Pre bid queries shall be submitted as specified in tender document.
- e) The completed tender forms will be received in the office of AAGL up to 14:30 hours on the date mentioned in the TENDER NOTICE.
- f) Price bid of only technically qualified bidders shall be opened.

3) **Technical Details:** The proposed work is mainly consist of Construction of Aluminium Superstructure as per the design / drawings provided by the yard through designer. The work will involve construction of the superstructure including outfitting, works. All equipments, consumables, manpower and tools tackles to be arranged by the bidder.

Principal particulars of the vessel is as under.

Hull length overall	49.8 M
Length between perpendicular	45 M
Breadth Moulded	15.85 M
Draft	2.2 M

4) **Qualification**

The contractors shall have the qualification to construct the above vessel, which shall be judged from the point of view of following factors.

		Marks
1.0	- Experience incl. international exposure	20
2.0	- Financial capability	20
3.0	- Technical & Supervising Man power	10
4.0	- Capability to mobilise equipments	20
5.0	- Build strategy	20
6.0	- Technology Collaboration	<u>10</u>
	<b>Total</b>	<b><u>100</u></b>

The bidder must submit sufficient details & documentation on above qualifying factors, otherwise the bid may be disqualified.

- 5) AAGL reserves the right to accept or reject any or all tenders in part or full or to cancel the issue of tender documents without assigning any reason whatsoever.

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You are requested to carefully go through this document and send your offer in two separate sealed envelopes super scribed as `Technical Bid' on envelope No. 1 and `Price Bid' on envelope No. 2.

**Technical Bid** should be comprising of:

- a] Copy of the tender documents duly stamped and signed by you on each page as a token of your acceptance for the terms & conditions of subject tender.
- b] Technical details in prescribed format duly filled up by you showing your technical & financial competence, resources and technical back up available with you.
- c] EMD by Demand draft or Pay order of any Nationalized Bank payable at Bhavnagar.

**Price Bid** shall comprise of details of rates quoted by you and duly filled up in prescribed format attached with this tender document.

The price bids of Technically qualified bidder will be opened subsequently. AAGL reserves rights for accepting or rejecting any or all bids received without assigning any reason for the same.

The offers should be delivered by speed post/courier or in person on or before closing date and time of the tender by speed post / courier or in person and to be deposited in the sealed tender notice box kept for the purpose.

Thanking you,

Yours faithfully,  
For Alcock Ashdown (Gujarat) Ltd.,

**D. Bir**  
Executive Director

**Encl:** Tender Enquiry with all annexure and tech. specification of the product tanker.  
General Arrangement drg. of the vessel for reference.

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Tender Closes on Date: 20/8/2007 at 14.30 Hrs.

Tender No.: ALK/PP&C/SV/1171

Validity of the Offer: 60 days from last date

**Tender for construction work for Aluminium Superstructure & Wheel house for Survey vessels at our Chanch Ship Yard.**

1. **SCOPE OF WORK**

A **Superstructure fabrication including appendages, outfitting & superstructure**

- i) **Complete Superstructure & Wheel house Fabrication** including identification of AAGL supplied Aluminium material (CNC cut to the extent possible), forming /bending, proper fitups, welding, stress relieving, erection, corrections if reqd. and final assembly incl. all appendages incl. appendages for
- ii) **Fabrication** to include all external/internal inspections and in process quality check as per quality plans by efficient quality inspection team, capable of also preparing adequate documentation towards the same submission of reports and offering stage wise inspection/surveys to yard/class/statutory authority/owners as applicable and to get inspection / surveys cleared from respective agencies.
- iii) **Fabrication** to include all dry surveys, wet surveys, NDT as per yard & class standards, excluding the fees/expenses for the visit of class surveyors. However contractor to submit the survey plan & obtain approval of yard and classification society.
- iv) **Fabrication** to include fitment of all deck and other outfit items supplied by AAGL such as but not limited to rung - Ladders, rails water tight and weather tight doors, Storm rails, Windows & Scuttles, masts, stands/brackets for small/portable LSA, FFA & LSS items etc. No additional payment towards fitment of items supplied by AAGL shall be made.
- v) **Fabrication** to include all fabrication and other equipments, tools & tackles, consumables, cranes excluding blocks/ skids as required for fabrication of panels, sub blocks, sister blocks and complete Super structure.

In case of the need for construction of additional skids, yard (AAGL) shall provide only material for the skid. The bidder shall make skid at not extra cost.

2. **PRICE**

Price to be quoted by the bidder should be firm and fixed as per attached price schedules for fabrication including appendages, outfitting attached to superstructures **The price quoted by the bidder to be inclusive of all taxes, levies, duties etc. as may be applicable.**

3. **PAYMENT**

Payment shall be made solely on the basis of work completions duly certified by shipyard and designated classification society. The payment of certified bills shall be released

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within 30 days. TDS as applicable will be deducted from the each payment made to the contractor. 5% retention amount will also be deducted from each running bill, Which may be claimed by the bidder on successful completion of the entire job entrusted to him as per the condition of the work order and should also submit certified work completion certificate. The amount of retention money shall be released after the deduction/settlement of his outstanding or any other dues to the company in the form of L.D. or any other means against the submission of performance Bank Guarantee of the value equal to the 5% of the total contract value valid up to the guarantee period. Under the situation, if the bidder do not fulfill any of his commitment/obligation within the stipulated guarantee period the company [AAGL] shall reserve rights to ask the bidder for extension of the Bank Guarantee or to encash the same at the sole discretion of the company [AAGL].

4. **QUANTUM OF WORK**

The bidder must submit sufficient proof and methodology of their capability to process minimum 350 tons of hull fabrication per month per vessel. However the allotment of the work will be at the discretion of the company [AAGL] based upon the technical competence of the firm and experience and actual monthly progress of production achieved and quality of the work produced by the bidder during month to month basis.

AAGL shall supply Aluminum plates duly CNC cut to the extent feasible.

5. **SEQUENCE OF PAYMENT**

1. 10% mobilization advance against irrevocable bank guarantee.

**Stage:**

- I. 5% on Prefabrication work completed upto 10 tonne.
- II. 15% on Prefabrication work complete upto 25 tonne.
- III. 15% on Assly. Work completed for 25 T with major welding.
- IV. 15% on Assly. Work completed for 40 T with major welding.
- V. 15% on Erection work done for 40 T with hull integrity.
- VI. 15% on Erection work done for complete super structure of all tier with welding as per approval.
- VI. 10% on completion of all attachments outfits as well as dry survey of complete super structure.

All stage payments shall be payable on rectification of the stage including all welding / fittings and free of any defects, duly documented by AAGL representative and class surveyor.

6. **COMPLETION SCHEDULE**

The selected vendor has to carry out the construction work of vessel parallely including outfitting as per our plan. A detailed schedule of production targets and dead line for the

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job completion will be prepared by the company [AAGL] and agreed by the vendor. The same shall be strictly adhered to by the vendor.

7. **PENALTY**

The vendor should strictly adhere to the Schedule of construction. Any deviation from the schedule without proper justification for the delay occurred will attract the penalty. The penalty @ 1% per week of delay shall be levied from the vendor maximum up to 10 % of the total contract value.

8. **GENERAL TERMS & CONDITIONS**

Tonnage shall be calculated on basic thickness as per drawing and at the rate of 2650 Kg/m<sup>3</sup> densities and the net steel weight as derived from the production drawings.

The bidder will be responsible to organize his work, manpower and all the equipments/items/material under his scope in such a way, so as to produce requisite output as per daily and monthly production target given to him.

The bidder will take sufficient precautions for safety and make all necessary arrangements such as staging and scaffolding, climbing ladders, fencing etc. at his cost. Suitable skids, jigs, fixtures as necessary for Fabrication work shall also be fabricated by the bidder. Required material will be supplied by the yard (AAGL).

Company [AAGL] shall reserve the right of any change/modification in the drawing/work during execution of the work.

The vendor will have to strictly adhere to the sequence/method of construction given to him time to time. Any change in above shall be discussed mutually and implemented on agreement. He will give his material requirement with nesting 15 days in advance as per the schedule of job execution. The bidder should also submit the progress report duly specified with the details of deployed manpower and the details of available man power and other facilities under his scope for the next scheduled jobs.

The material for construction shall be handed over to the bidder, which shall be stored by the bidder at a designated place. Safety & security of the material issued to him shall be under bidders scope.

Welding will be as per approved welding scheme by Classification Society. TIG to be used generally for fabrication. AAGL shall supply CNC cut Aluminium to the extent feasible.

The vendor will put all his efforts to minimize the scrap. Undue wastage will attract heavy penalty. Material not returned to the AAGL stores after the job completion shall be charged to the bidder account.

The vendor will exercise due control over his staff & workmen as well as staff & workmen of his subcontractors if any, Company [AAGL] shall have the right (incase any of his staff & workman being incompetent or ill mannered) to ask him to remove such staff/workman from the site which shall be complied by him with immediate effect.

Labour idle charges will not be paid by the company.

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The vendor will make his own arrangement for safe, healthy and hygienic arrangements for lodging boarding and conveyance of his work force outside the shipyard premises.

In the event of the vendor being unable to execute the work in accordance with the specifications or according to the agreed time schedule or on account of reported breach of any terms of contract by him, the company shall have right to cancel the order after giving an opportunity to him to discuss the matter with the company and subsequently giving him one week notice period of Company's intention to take actions under this clause. In the event of acting under this clause to cancel the order, the company at his discretion shall have the right to get the balance of the work executed at the bidder's risk and cost.

The vendor will be abide by all the work instructions given to him from time to time.

No part of the work shall be subcontracted by the bidder, without prior approval in writing from the company [AAGL]. Any such approval given by the company shall not limit or reduce bidder's responsibility towards the work and all the conditions of the work order. The vendor shall submit the details of his workers/sub contractors before engaging them for the work.

9. **SAFETY**

The vendor will observe all the Rules & regulations connected with the safety of all workers, and civilians of surrounding area. All his workmen or staff will be trained by him from safety point of view. And they shall observe the safety regulations of statutory authority strictly while on work.

10. **INSURANCE**

The vendor will have to comply with the provisions of workman's compensation Act & arrange for employee's liability insurance and any other insurance required under law & regulation. In addition he will cover his tools tackles, equipments, staff and also his subcontractor's staff and workman if any by suitable insurance. He will also cover third party risk under insurance.

The vendor should register his firm with the office of the Labour Commissioner from the respective jurisdiction for getting labour license.

The vendor will have to comply with all the provisions under the various labour laws, which will be applicable to him.

11. **LIMITATION OF CONTRACTOR'S (BIDDER'S) LIABILITIES ON THE COMPANY**

- i) Any consequential or indirect losses.
- ii) Any claim made against the company except as provided in this order
- iii) Any damage/injury from acts or omissions from our employees or agents or others.

The vendor shall abide by all the existing Industrial Laws, Factory Acts, Labour Laws and rules and regulations as applicable from time to time to the firm & persons working for you at our site.

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The documentary proof, in the form of challan receipt and returns in respect of all his eligible employees, should be produced for verification as and when asked by the company.

The vendor will be responsible for the Security / Safety of the equipments used by him at site.

12. **HOUSE KEEPING**

The vendor will have to keep work place clean and debris/scrap generated by him to be disposed on the same day at designated place.

13. **INSPECTION**

All fabrication, erection work & superstructure out fitting works will be subject to inspection and clearance by on line Quality Control/Classification /Statutory and owner's surveys as may be applicable. Any rejection/rectification should be executed free of cost. Recommendations/ instructions given by yard QC/Surveyors/Owner's or his representatives to be attended to immediately by the contractor on line so as to avoid delay later on this account.

14. **DOCUMENTATION**

Bidder's technical staff and work force shall be subjected to approval by MMD/Classification Society/Owner as may be applicable.

The Bidder will present welder qualification record or any such document as necessary for other staff & worker along with the work done whenever needed for any of the welder staff.

The Bidder will also prepare and maintain daily work progress report, dry survey & dimensional report, deviation report etc., NDT reports and survey records.

15. **GUARANTEE**

The complete work shall be guaranteed for the soundness and it's performance for the period of 12 months from the date of delivery of the vessel to the owners. Any defect occurred on account of poor workmanship shall be attended by the Contractor during guarantee period, at the place where the vessel is available for repairs.

**Executive Director**  
Alcock Ashdown [Gujarat] Ltd.  
Old Port  
Bhavnagar

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**TECHNICAL PROPOSAL FOR CONSTRUCTION OF ALUMINIUM SUPERSTRUCTURE FOR SURVEY VESSEL, Y-257-262**

**1.0 PRODUCTION PARAMETERS**

- 1.1 **Project:** 6 Nos. Survey Vessels for IN.
- 1.2 a) **Scope of work:** Super structure fabrication & outfitting, installation.
  - b) **Mtl. of construction:** Aluminium
- 1.3 **Shipyard:** Chanch, Ta- Rajula, Dist- Amreli, Gujarat (Near Pipavav Port)
- 1.4 **Approx work:** 40 t including superstructure & wheel house per vessel.
- 1.5 **Targeted output:** 10 t p.m. a/w associated outfit jobs.
- 1.6 **Time period:** 4 months from the date of issue of LOI
- 1.7 **Schedule (broadly):** As per attached sheet at Annex-I.

**Process of Production:**

Sub assembly – Production welding TIG/MIG – Block assembly –Out fitting – Erection /Testing / Surveys, etc.

Note:

- 1. Partial fit outs to be carried out at block assembly stage to reduce the time.

Expected Schedule for construction & out fitting.

<b>Stage</b>	<b>From the date of receipt of steel (To be filled in by the bidder)</b>
I	: _____ days
II	: _____ days
III	: _____ days
IV	: _____ days
V	: _____ days
VI	: _____ days

**2.0 EQUIPMENT /MACHINERY**

For processing of Aluminium as per above production flow, the production machinery & consumable to be deployed are tabulated as under, which are covered under bidder's scope.

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Sr. No.	Stage of construction	Equipments	Consumables	Confirmation by the bidder
A	Sub Assembly	<ul style="list-style-type: none"> <li>- TIG Welding equipments with Accessories</li> <li>- Welding screens</li> <li>- Cranage</li> <li>- Plate pullers</li> <li>- Wedges, hammers</li> <li>- Disc Grinders</li> <li>- Rectifiers</li> </ul>	<ul style="list-style-type: none"> <li>- Filler electrodes</li> <li>- Co<sub>2</sub> Gas/Argon</li> <li>- MIG wire</li> <li>- SAW wire &amp; Flux</li> <li>- Machinery spares</li> <li>- Gauging Electrodes (Copper coated)</li> <li>- Diesel / Electricity</li> <li>- Grinding discs &amp; carbons.</li> </ul>	Yes/No *
B	Block Assembly &	<ul style="list-style-type: none"> <li>- Staging</li> <li>- Hydraulic jacks (small)</li> </ul>	As above	Yes/No *

\* Delete which ever is not applicable.

**2.1** To achieve the production as stated above following may be required to be deployed by the bidder.

Sr. No.	Description	Bidder to indicate his proposal
1.	TIG Welding Sets	
2.	Gauging rectifiers	
3.	Cutting machines	
4.	Compressor 100 CFM/10 bar (Diesel driven)	
5.	Pick & Carry crane 11t SWL	
6.	Crawler/tyre mounted/crane of suitable capacity	
7.	Blowers/Fume exactors	
8.	Ratchet blocks _____ SWL	
9.	Support blocks & wedge sets (Ship yard Scope) (Yard scope)	
10.	Steel angles for fabrication of skids (Yard scope)	
11.	Angle grinders	
12.	Scaffolding/Safety rails	
13.	Grinders	
14.	Pillar drill	
15.	Hand drills	
16.	Baking oven	
17.	Lifting slings of suitable capacity	

Note: The above list do not include standard accessories for welding/gas cutting equipments, safety items, hand lamps/holders etc. which are to be included in the fabrication charges and shall be in the bidders scope of supply only.

Bidder may add items missing for project specific requirements.

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## Man Power

### 3.1 Engineers & Supervisors

S. No.	Description	Senior Level		Junior Level	
		Expected Requirement	Bidder Proposal	Expected Requirement	Bidder Proposal
1.	Works Manager	One		--	
2.	Planning/Production Engineers	--		1	
3.	Quality Assurance/ Quality Control Engineers	One			
4.	Site Supervisors	--		2	
5.	Markers/Charge hands/ Shipwrights	--		2	

### 3.2 Workmen

S.No.	Description	Expected Requirement	Bidder Proposal
1.	Welders	4	
2.	Fabricators with tack welding/gas cutting capacity	6	
3.	Riggers/Helpers	6	
4.	Maintenance staff	2	
5.	Security	2	

S. No.	Description	Senior Level		Junior Level	
		Expected Requirement	Bidder Proposal	Expected Requirement	Bidder Proposal
1.	Store Keeper	One			
2.	Time Keeper	--		One	
3.	Accountant/Clerical staff	One			

<b>4.0</b>	<b>Amenities for workers/staff facilitation (to be generated by the bidder)</b>

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<b>4.1</b>	<b>At Site</b>		
	<b>Description</b>	<b>Expected Requirement</b>	<b>Bidder's Agreement / Proposal</b>
	Office Block (containerised)	For staff	
	Stores block(containerised)	For Storage of Electrodes Fastners Gasket material Tools, Tackles & Accessories	
	Emergency Generator	50 KVA capacity	

**Note:** All bidders staff shall be in standard overall, safety shoes helmets & ID badges.

**4.2 Labour camp (outside the yard premises)**

A temporary labour camp shall be set by the bidder outside the yard Premises at his own cost and responsibility.

Adequate drainage/ sewage treatment arrangement shall be made on temporary basis for the duration of the project.

**4.3 Staff camp/residences :**

This shall be arranged by vendor at nearby towns preferably at Mahuva or Rajula by the bidder

Yes / No.\*

**4.4 OUTPUT PER MONTH**

Sr. No	Description	Required tons per month per ship	Contractors assured tonnage per month	Remarks
1	Minimum assured out put per month (tons)	10 T		

**5.0 Quality Management system.**

The shipyard shall provide a quality manual for the job which shall be strictly followed by the bidder. Any change in the same deemed to be necessary to be brought to yard's notice in advance prior to implementation.

**6.0 Forming of Aluminium Plates & Structures:**

Any forming required to be done for superstructure work shall tall under vendor's scope. No extra charges shall be payable to the vendor by AAGL for forming work.

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**7.0 Consumables:**

**All the consumables, equipments etc. as listed below shall be arranged by the bidder.**

Description	Bidder Agreement
Welding machines, gauging rectifiers, cutting sets & machines of sufficient quantity & capacity, Welding consumables like welding electrodes, Flux, welding wires/spools, gases, gouging electrode, wire brushes etc.	
Cutting consumables and Accessories.	
Welding Accessories like welding cable, holders helmets, gauging holder etc.	
Fabrication tools like hammers, Bottle screws, Hydraulic jacks, Jim crows wedges etc.	
Rigging items like lifting slings, D Shackles, chain pulley blocks etc.	
Grinding machines including grinding wheels with suitable extension electrical cables & DBs.	
Drilling machines : Bench drills, Piller drills, Hand drills, Magnetic Drills as applicable.	
Hoses (in case of pneumatic grinders)	
Cutting machines.	
Spares: For cutting and grinding equipments.	
Electrical: Hand lamps, holders, electrical cables (24VDC/230V).	
Others : Scaffoldings, Safety rails, Baking ovens, electrode heaters (Portable).	
Your basic quote per ton to be inclusive of all above under your scope. However with a view to expedite progress of work, AAGL may issue tools & tackles to the extent available with the yard, and supply the consumables on chargeable basis.	
Power Supply : AAGL shall supply power free of cost.	

**8.0 Fresh Water Supply :**

Average 50 TPD will be provided by the shipyard any additional requirement to be arranged by the bidder.

**9.0 Commercial Terms**

Largely the terms of payment shall be as under. However details shall be worked out mutually prior commencement of work.

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**10.0 Payment terms :**

The standard suggested stages for payments are however as below with % of total contractual costs payable as determined mutually.

a)	Hull & Out fits as per the scope of work under this Tender.	
b)	Fabrication of machineries seatings and installation of m/c, equipments as per attached list per No.	
c)	Fabrication, Welding, installation and testing of piping system on unit rate basis. (Separate rates for each type & size of pipes & pipe fittings).	
	<b>Description</b>	<b>Agreement by the Bidder's</b>
	Mobilisation @ 10% against B.G. of Eng. Amount.	
	Stage-I	
	Stage-II	
	Stage-III	
	Stage-IV	
	Stage-V	
	Stage-VI	
	Stage-VII	

**10.2 Mobilisation period within 10 day of issue of LOI**

**10.3 Rates :**

Basis

- (a) Fabrication rates incl. consumables  
Tools/tackles and facilitation as stated above  
Including all outfitting items listed at 1.A-IV)

Per tonne basis

**Extra / Included**

**10.4 Service Tax :**

**10.5 Completion Period: (estimated as 4 months)  
For 1<sup>st</sup> vessel & rest at an interval of 2 months.**

\_\_\_\_\_ Months

**10.6 Validity:**

\_\_\_\_\_ days

**10.7 Any other information if deemed necessary to be Provided by the bidder.**

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We have understood the requirement of the project and the tender as well as condition of the site and accordingly submitted our offer. The price bid is separately forwarded in a sealed envelope.

Thanking you,

Yours faithfully,

For M/s. ....

(STAMP & SIGN OF THE BIDDER)

Date:

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